

HI-TIGUE COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HLT 70	SHEAR	2024	1/16	STD	HLT270 OR HLT277	
HLT 71	SHEAR	2024	1/16	STD	HLT271	SELF-ALIGNING
HLT 72	SHEAR	2024	1/16	STD		DOUBLE HEX
HLT 73	TENSION	17-4PH	1/16	STD	HLT273	
HLT 74	TENSION	17-4PH	1/16	STD	HLT274	SELF-ALIGNING
HLT 76	SPECIAL	300SST	1/16	1/64		DOUBLE HEX
HLT 77	SHEAR	2024	1/16	STD	HLT277	
HLT 78	TENSION	A-286	1/16	STD	HLT278	
HLT 81	SPECIAL	ALLOY STEEL	1/16	STD		
HLT 83	SHEAR	300SST	1/16	1/64		SEALING
HLT 84	SHEAR	17-4PH	1/16	STD		
HLT 85	SPECIAL	ALLOY STEEL				DOUBLE HEX, USE ON HLT116
HLT 86	TENSION	300SST	1/16	STD	HLT286	
HLT 87	TENSION	300SST	1/16	STD		SEALING
HLT 88	TENSION	300SST	1/16	STD	HLT288	SELF-ALIGNING
HLT 89	TENSION	17-4PH	1/16	STD	HLT289	
HLT 92	SHEAR	3AL-2.5	1/16	1/64		SEALING, USE STD. & 1/64 O/S PINS
HLT 94	SHEAR	300SST	1/16	STD	HLT294	
HLT 95	SHEAR	300SST	1/16	STD	HLT295	SELF-ALIGNING

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HLT 97	SHEAR	A-286	1/16	STD	HLT297	
HLT 98	SHEAR	A-286	1/16	STD	HLT298	SELF-ALIGNING
HLT 170	SHEAR	2024	1/16	STD	HLT370	INCREASED COUNTERBORE DEPTH
HLT 171	SHEAR	2024	1/16	STD	HLT371	SELF-ALIGNING
HLT 177	SHEAR	7075	1/16	STD		AUTO FEED TYPE, USE ON HLT115
HLT 179	SHEAR	7075	1/16	1/32		1/32 O/S
HLT 181	SHEAR	6AL-4V	1/16	STD	HLT381	INCREASED COUNTERBORE DEPTH
HLT 182	SHEAR	6AL-4V	1/16	STD		SELF-ALIGNING, INCREASED COUNTERBORE DEPTH
HLT 183	SHEAR	6AL-4V	1/16	STD		SEALING, INCREASED COUNTERBORE DEPTH
HLT 185	TENSION	300SST	1/16	STD	HLT385	SELF-ALIGNING, INCREASED COUNTERBORE DEPTH
HLT 186	TENSION	300SST	1/16	STD	HLT386	INCREASED COUNTERBORE DEPTH
HLT 187	TENSION	ALLOY STEEL	1/16	1/32		1/32 O/S
HLT 194	SHEAR	300SST	1/16	STD	HLT394	INCREASED COUNTERBORE DEPTH
HLT 195	SHEAR	300SST	1/16	STD	HLT395	SELF-ALIGNING, INCREASED COUNTERBORE DEPTH
HLT 197	SHEAR	A-286	1/16	STD		INCREASED COUNTERBORE DEPTH
HLT 270	SHEAR	2024	1/16	1/32		1/32 O/S FOR HLT70
HLT 271	SHEAR	2024	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT71
HLT 273	TENSION	17-4PH	1/16	1/32		1/32 O/S FOR HLT73
HLT 274	TENSION	17-4PH	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT74

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HLT 277	SHEAR	2024	1/16	1/32		1/32 O/S FOR HLT77
HLT 278	TENSION	A-286	1/16	1/32		1/32 O/S FOR HLT78
HLT 284	SHEAR	17-4PH	1/16	1/32		1/32 O/S FOR HLT84
HLT 286	TENSION	300SST	1/16	1/32		1/32 O/S FOR HLT86
HLT 288	TENSION	300SST	1/16	1/32		1/32 O/S FOR HLT88
HLT 289	TENSION	17-4PH	1/16	1/32		1/32 O/S FOR HLT89
HLT 294	SHEAR	300SST	1/16	1/32		1/32 O/S FOR HLT94
HLT 295	SHEAR	300SST	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT95
HLT 296	SHEAR	2024	1/32	STD		
HLT 297	SHEAR	A-286	1/16	1/32		1/32 O/S FOR HLT97
HLT 298	SHEAR	A-286	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT98
HLT 370	SHEAR	2024	1/16	1/32		INCREASED COUNTERBORE DEPTH, 1/32 O/S FOR HLT170
HLT 371	SHEAR	2024	1/16	1/32		SELF-ALIGNING, INCREASED COUNTERBORE DEPTH, 1/32 O/S F
HLT 381	SHEAR	6AL-4V	1/16	1/32		INCREASED COUNTERBORE DEPTH, 1/32 O/S FOR HLT181
HLT 382	SHEAR	6AL-4V	1/16	1/32		SELF-ALIGNING, INCREASED COUNTERBORE DEPTH, 1/32 O/S F
HLT 385	TENSION	300SST	1/16	1/32		SELF-ALIGNING, INCREASED COUNTERBORE DEPTH, 1/32 O/S F
HLT 386	TENSION	300SST	1/16	1/32		1/32 O/S FOR HLT186
HLT 394	SHEAR	300SST	1/16	1/32		INCREASED COUNTERBORE DEPTH, 1/32 O/S FOR HLT194
HLT 395	SHEAR	300SST	1/16	1/32		SELF-ALIGNING, INCREASED COUNTERBORE DEPTH, 1/32 O/S F

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HLT 473	TENSION	17-4PH	1/16	STD		
HLT 477	SHEAR	2024	1/16	STD	HLT270	AUTO FEED TYPE
HLT 481	SPECIAL	6AL-4V	1/16	STD		SHORT THREAD
HLT 486	TENSION	300SST	1/16	STD	HLT286	AUTO FEED TYPE
HLT 581	SHEAR	6AL-4V	1/16	STD		SHORT THREAD
HLT 582	SHEAR	6AL-4V	1/16	STD		SELF-ALIGNING, SHORT THREAD
HLT 583	SHEAR	6AL-4V	1/16	STD		SEALING
HLT 590	TENSION	6AL-4V	1/16	STD		
HLT 597	SHEAR	A-286	1/16	STD		
HLT 598	SHEAR	A-286	1/16	STD		SELF-ALIGNING, SHORT THREAD
HLT 677	SHEAR	7075	1/16	STD		DOUBLE HEX
HLT 785	TENSION	A-286	1/16	1/64	HLT885	SELF-ALIGNING, USE ON STD. & 1/64 O/S PINS
HLT 791	SHEAR	3AL-2.5V	1/16	1/64	HLT891	USE ON STD. & 1/64 O/S PINS
HLT 796	SHEAR	3AL-2.5V	1/16	1/64	HLT896	SELF-ALIGNING, USE ON STD. & 1/64 O/S PINS
HLT 885	TENSION	A-286	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT785
HLT 891	SHEAR	3AL-2.5V	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT791
HLT 896	SHEAR	3AL-2.5V	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HLT796