

HI-LITE COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HST 70	SHEAR	7075	1/16	STD	HST184	-5 THRU -8 ONLY
HST 71	SHEAR	6AL-4V	1/16	1/64		
HST 72	TENSION	6AL-4V	1/16	1/64		
HST 73	TENSION	17-4PH	1/16	STD		
HST 74	SHEAR	17-4PH	1/16	1/64		
HST 75	TENSION	303SST	1/16	STD		SELF-ALIGNING
HST 77	SHEAR	7075	1/16	STD	HST377	USE ON ALUMINUM PINS ONLY
HST 78	TENSION	A-286	1/16	1/64	HST278	
HST 79	SHEAR	7075	1/16	STD	HST84,HST1270	
HST 80	SHEAR	2024	1/16	STD		SWAGE COLLAR
HST 82	SHEAR	7075	1/16	STD		SELF-ALIGNING
HST 84	SHEAR	7075	1/16	1/32		
HST 86	SPECIAL	303SST	1/16	STD		
HST 88	SHEAR	INCONEL X-750	1/16	1/64		
HST 89	TENSION	17-4PH	1/16	1/64		SELF-ALIGNING
HST 90	SHEAR	2024	1/16	STD		SWAGE COLLAR
HST 92	SHEAR	6AL-4V	1/16	1/64		
HST 97	SHEAR	A-286	1/16	1/64	HST197	
HST 175	TENSION	303SST	1/16	1/32		SELF-ALIGNING

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HST 176	SHEAR	303SST				
HST 178	TENSION SPECIAL	A-286	1/16	1/64		
HST 179	SHEAR SPECIAL	7075	1/16	STD		USE ON HST10CT & HST11CT PINS
HST 180		CP TI	1/16	STD		SWAGE COLLAR, NO DRAWING
HST 181	SHEAR	7075	1/16		HST281	
HST 182	SHEAR	7075	1/16	1/32		SELF-ALIGNING
HST 184	SHEAR	7075	1/16	1/32		1/32 O/S FOR HST70
HST 185	SHEAR	A-286	1/16	1/64		SELF-ALIGNING
HST 193	SPECIAL	300 SERIES	1/16	1/32		
HST 197	SHEAR	A-286	1/16	1/32		
HST 270	SHEAR SPECIAL	7075	1/16			
HST 278	TENSION SPECIAL	A-286	1/16	STD		USE ON HST12K & HST13K PINS
HST 281	SHEAR	7075	1/16	1/64		1/64 O/S FOR HST181
HST 296	SPECIAL	A-286	1/16			
HST 297	SHEAR SPECIAL	A-286	1/16			SWAGE LOCK
HST 370	SHEAR	7075	1/16			
HST 371	SHEAR	6AL-4V				
HST 373	TENSION	17-4PH	1/16	1/32		
HST 377	SHEAR	7075	1/16	1/32		USE ON AL. PINS

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HST 378	TENSION	A-286	1/16	1/32		
HST 379	SPECIAL	6AL-4V	1/16	1/64		
HST 386	TENSION	303SST	1/16			
HST 394	SHEAR	300 SERIES	1/16			
HST 570	SHEAR	7075	1/16	STD		SPECIAL
HST 571	SHEAR	7075				SEALING
HST 572	SPECIAL	3AL-2.5V	1/16			MECHANICAL LOCK
HST 577	SHEAR	7075	1/16	STD	HST677	SELF-ALIGNING, USE ON AL. PINS
HST 582	SHEAR	7075	1/16	STD		SELF-ALIGNING
HST 671	SHEAR	6AL-4V	3/32	1/64		
HST 677	SHEAR	7075	1/16	1/32		SELF-ALIGNING, USE ON AL. PINS
HST 678	SPECIAL	A-286	3/32			
HST 679	SHEAR	7075	3/32			SEALING
HST 681	SHEAR	7075	1/16			SEALING, DOUBLE HEX
HST 683	SHEAR	7075	3/32			
HST 687	SPECIAL	ALLOY STEEL	SPECIAL			SPECIAL APPL
HST 690	SHEAR	7075	3/32	1/64	HST790	
HST 771	SHEAR SPECIAL	7075	1/16	1/64		SEALING
HST 790	SHEAR	7075	3/32	1/32		1/32 O/S FOR HST690

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HST 877	TENSION SPECIAL	A-286	1/16	STD		SELF-ALIGNING
HST 879	SHEAR	7075	1/16			
HST 882	SHEAR SPECIAL	7075	1/16			SELF-ALIGNING
HST 897	SHEAR SPECIAL	A-286	1/16			
HST1000	SHEAR	A-286	1/16	STD		SIX WING TYPE
HST1070	SHEAR	7075	1/16	STD	HST84, HST1270	
HST1071	SHEAR	6AL-4V	1/16	1/64	HST1271	
HST1072	TENSION	6AL-4V	1/16	1/64	HST1272	
HST1076	SHEAR	300 SERIES	1/16	STD		SELF-ALIGNING
HST1078	TENSION	A-286	1/16	1/64		
HST1082	SHEAR	7075	1/16	STD		SELF-ALIGNING
HST1084	TENSION	300 SERIES	1/16	1/64		SEALING
HST1085	TENSION	INCONEL				
HST1087	TENSION	300 SERIES	1/16	1/64		
HST1089	TENSION	ALLOY STEEL	1/16	1/64		SEALING
HST1090	SHEAR	WASPALLOY				
HST1091	TENSION	WASPALLOY				
HST1094	SPECIAL	300 SERIES	1/16	1/64	HST1294	
HST1095	SHEAR	300 SERIES	1/16			

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HST1096	SHEAR	6AL-4V	1/16	STD	HST1196	SELF-ALIGNING
HST1097	SHEAR	A-286	1/16	1/64		
HST1098	TENSION	A-286	1/16	1/64		
HST1099	TENSION	A-286	1/16	1/64		SEALING NUT
HST1171	SPECIAL	6AL-4V	1/16	1/64		
HST1176	SHEAR	300 SERIES	1/16	1/32		SELF-ALIGNING
HST1178	SPECIAL	A-286	1/16	1/64		
HST1183	SHEAR	7075	1/16	1/64	HST1683	SELF-ALIGNING, DOUBLE HEX
HST1186	TENSION SPECIAL	303SST	1/16	1/64	HST1187	
HST1187	TENSION SPECIAL	303SST	1/16	1/32		
HST1192	SPECIAL	A-286	1/16	1/32		DOUBLE HEX HST528 THREAD LENGHT
HST1196	SHEAR	6AL-4V		1/32		SELF-ALIGNING
HST1197		A-286				
HST1198	TENSION	A-286				
HST1199	SHEAR	A-286				
HST1270	SHEAR	7075	1/16	1/32		1/32 O/S FOR HST1070
HST1271	SHEAR	6AL-4V	1/16	1/32		1/32 O/S FOR HST1071
HST1275	TENSION	300 SERIES	1/16	STD	HST1675	SELF-ALIGNING, DOUBLE HEX
HST1278	TENSION SPECIAL	A-286	1/16	1/64	HST278	USE ON HST12K & HST13K PINS

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HST1282	SHEAR	7075	1/16	1/64		SELF-ALIGNING
HST1283	TENSION	ALLOY STEEL				
HST1285	SPECIAL	ALLOY STEEL	1/16			NUT, USE ON HSTB116 PINS
HST1287	TENSION	300 SERIES	1/16	1/32		1/32 O/S FOR HST1087
HST1294	SHEAR	300 SERIES	1/16	1/32		
HST1370	SHEAR	7075				
HST1370A	SHEAR	7075	1/16			NO TORQUE-OFF FEATURE
HST1371	SHEAR	6AL-4V	1/16			DOUBLE HEX
HST1373	TENSION	17-4PH				
HST1374	TENSION	A-286				DOUBLE HEX
HST1375	SPECIAL	300 SERIES	1/16	1/32		SELF-ALIGNING, DOUBLE HEX
HST1376	TENSION SPECIAL	17-4PH	1/16	1/32		DOUBLE HEX
HST1378	TENSION SPECIAL	A-286	1/16	1/32		DOUBLE HEX
HST1379	SPECIAL	7075	1/16	1/32		
HST1380	SHEAR	7075	1/16	1/32		DOUBLE HEX
HST1381	SHEAR SPECIAL	7075	1/16	1/32		DOUBLE HEX
HST1382	SHEAR	7075	1/16	STD		SELF-ALIGNING, DOUBLE HEX
HST1384	SHEAR SPECIAL	7075	1/16	STD		SEALING, DOUBLE HEX
HST1385	TENSION SPECIAL	300 SERIES	1/16	STD		SEALING, DOUBLE HEX

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HST1386	TENSION SPECIAL	ALLOY STEEL	1/16	1/32		DOUBLE HEX
HST1387	TENSION SPECIAL	300 SERIES	1/16	1/32		DOUBLE HEX
HST1388	TENSION SPECIAL	300 SERIES	1/16	1/32		DOUBLE HEX
HST1389	TENSION SPECIAL	300 SERIES	1/16	1/32		DOUBLE HEX
HST1393	SHEAR SPECIAL	300SST	1/16	1/32		DOUBLE HEX, USE ON STD. & 1/32 O/S PINS
HST1395	TENSION	300 SERIES		1/32		SELF-ALIGNING, DOUBLE HEX
HST1396	TENSION	300 SERIES		1/32		DOUBLE HEX
HST1397	SHEAR	A-286	1/16	1/64		DOUBLE HEX
HST1398	SHEAR SPECIAL	A-286				DOUBLE HEX
HST1470	SHEAR	7075				DOUBLE HEX
HST1471	SPECIAL	TI				DOUBLE HEX
HST1475	SPECIAL	300 SERIES	1/16	1/32		SELF-ALIGNING, DOUBLE HEX
HST1479	SHEAR	7075	1/16	STD	HST1679	DOUBLE HEX
HST1480	SHEAR	7075	1/16	1/32		DOUBLE HEX
HST1481	SHEAR SPECIAL	7075	1/16	1/64		DOUBLE HEX
HST1482	SHEAR	7075	1/16	1/32		DOUBLE HEX
HST1483	SHEAR SPECIAL	7075	1/16	1/64		DOUBLE HEX
HST1484	SHEAR	300 SERIES	1/16	1/64		DOUBLE HEX
HST1486	SHEAR	7075	1/16	1/64		SELF-ALIGNING, DOUBLE HEX

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HST1487	SPECIAL	300 SERIES	1/16	1/32		DOUBLE HEX
HST1488	TENSION	300 SERIES	1/16	1/64	HST1688	DIUBLE HEX
HST1570	SHEAR	7075	1/16	STD	HST1770	
HST1571	SHEAR	3AL-2.5V	1/16	1/64	HST1771	
HST1572	TENSION	3AL-2.5V	1/16	1/64	HST1772	
HST1573	TENSION SPECIAL	17-4PH	1/16	1/64	HST1574	
HST1574	TENSION SPECIAL	17-4PH	1/16	1/32		1/32 O/S FOR HST1573
HST1575	SPECIAL	300 SERIES	1/16	1/32		SELF-ALIGNING
HST1576	SHEAR	300 SERIES				
HST1581	SPECIAL	7075	1/16	1/32		SELF-ALIGNING
HST1582	SHEAR	7075				
HST1583	SHEAR SPECIAL	7075	1/16	1/32		
HST1586	TENSION SPECIAL	303SST	1/16	1/64	HST1587	
HST1587	TENSION SPECIAL	303SST	1/16	1/32		
HST1594	SHEAR	300 SERIES	1/16	1/64		
HST1596	SHEAR	3AL-2.5V	1/16	STD	HST1796	SELF-ALIGNING
HST1600	SHEAR	A-286	3/32	1/64		SIX WING TYPE
HST1651	TENSION	A-286	3/32	1/64		SIX WING TYPE
HST1671	SHEAR	6AL-4V	3/32	1/64		

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HST1675	TENSION	300 SERIES	1/16	1/32		DOUBLE HEX, 1/32 O/S FOR HST1275
HST1676	SHEAR	300 SERIES	1/16	1/32		SELF-ALIGNING
HST1678	SPECIAL	A-286	1/16			
HST1679	SHEAR	7075	1/16	1/32		DOUBLE HEX, 1/32 O/S FOR HST1479
HST1683	SHEAR	7075	1/16	1/32		SELF-ALIGNING, DOUBLE HEX, 1/32 O/S FOR HST1183
HST1688	TENSION	300 SERIES	1/16	1/32		DOUBLE HEX, 1/32 O/S FOR HST1488
HST1694	SHEAR	300 SERIES	3/32	1/64		
HST1700	SHEAR	A-286	3/32	1/32		SIX WING TYPE
HST1751	TENSION	A-286	3/32	1/32		SIX WING TYPE
HST1770	SHEAR	7075	1/16	1/32		1/32 O/S FOR HST1570
HST1771	SHEAR	3AL-2.5V	1/16	1/32		1/32 O/S FOR HST1571
HST1772	TENSION	3AL-2.5V	1/16	1/32		1/32 O/S FOR HST1572
HST1775	TENSION SPECIAL	ALLOY STEEL	1/16			SELF-ALIGNING, DOUBLE HEX
HST1787	TENSION	300 SERIES	1/16	1/64		HI-D-LOK LOCKING FEATURE
HST1794	SHEAR	300 SERIES	1/16	1/32		
HST1796	SHEAR	3AL-2.5V	1/16	1/32		SELF-ALIGNING, 1/32 O/S FOR HST1596
HST2000	SHEAR	A-286	1/16	STD		SELF-ALIGNING, SIX WING TYPE